

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 27645AT****\$440.80****323MLR 1" Ø 1-1/4 x 5" x 1" 4 Flute****.190 Radius Single End Variable****Helix Extended Reach Carbide End****Mill AlTiN**

| <b>Tool</b>           |                        |
|-----------------------|------------------------|
| Series                | 323MLR                 |
| Diameter              | 1"                     |
| Length of Cut         | 1-1/4                  |
| Length Below Shank    | 3"                     |
| Overall Length        | 5"                     |
| Neck Diameter         | .950                   |
| Shank                 | 1"                     |
| Flutes                | 4                      |
| End Type / Radius     | .190 Radius Single End |
| Flute Style           | RH Spiral RH Cut       |
| Helix                 | 33° Variable           |
| Coating               | AT - AlTiN             |
| System of Measurement | Inch                   |
| <b>Tolerance</b>      |                        |
| Diameter              | + .000 / - .002        |
| Shank                 | + .0000 / - .00025     |
| Radius                | ± .00075               |

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=24486](https://www.ultra-tool.com/index.php?route=product/product&product_id=24486)