

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 54118TN****\$24.80****540 #18 Ø 3 Flute 150° Point****Jobbers Length Carbide Drill TiN**

| Tool                  |                   |
|-----------------------|-------------------|
| Series                | 540               |
| Diameter              | #18               |
| Length of Flute       | 1-5/8             |
| Overall Length        | 2-3/4             |
| Point Angle           | 150°              |
| Flutes                | 3                 |
| Flute Style           | RH Spiral RH Cut  |
| Helix                 | 30°               |
| Coating               | TN - TiN          |
| System of Measurement | Wire Guage        |
| Tolerance             |                   |
| Diameter              | + .0000 / - .0003 |
| Point Angle           | ±1°               |

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=19417](https://www.ultra-tool.com/index.php?route=product/product&product_id=19417)