

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 54118TA****\$24.80****540 #18 Ø 3 Flute 150° Point****Jobbers Length Carbide Drill TiAlN**

<b>Tool</b>	
Series	540
Diameter	#18
Length of Flute	1-5/8
Overall Length	2-3/4
Point Angle	150°
Flutes	3
Flute Style	RH Spiral RH Cut
Helix	30°
Coating	TA - TiAlN
System of Measurement	Wire Gauge
<b>Tolerance</b>	
Diameter	+ .0000 / - .0003
Point Angle	±1°

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=19416](https://www.ultra-tool.com/index.php?route=product/product&product_id=19416)