

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 15509TA****\$38.50****555 3/16 Ø 2 Flute 118° Four Facet  
Point Parabolic Carbide Drill TiAlN**

| <b>Tool</b>           |                   |
|-----------------------|-------------------|
| Series                | 555               |
| Diameter              | 3/16              |
| Length of Flute       | 2"                |
| Overall Length        | 4"                |
| Point Angle           | 118°              |
| Point                 | Four Facet        |
| Flutes                | 2                 |
| Flute Style           | RH Spiral RH Cut  |
| Helix                 | 33°               |
| Coating               | TA - TiAlN        |
| System of Measurement | Inch              |
| <b>Tolerance</b>      |                   |
| Diameter              | + .0000 / - .0003 |
| Point Angle           | ±1°               |

