

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 51127TN****\$19.40****510 #27 Ø 2 Flute 118° Four Facet  
Point Jobbers Length Carbide Drill  
TiN**

<b>Tool</b>	
Series	510
Diameter	#27
Length of Flute	1-3/8
Overall Length	2-1/2
Point Angle	118°
Point	Four Facet
Flutes	2
Flute Style	RH Spiral RH Cut
Helix	25°
Coating	TN - TiN
System of Measurement	Wire Guage
<b>Tolerance</b>	
Diameter	+.0000 / -.0003
Point Angle	±1°

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=17482](https://www.ultra-tool.com/index.php?route=product/product&product_id=17482)