

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 51027AT****\$95.50****510 27/64 Ø 2 Flute 118° Four****Facet Point Jobbers Length Carbide****Drill AITiN**

Tool	
Series	510
Diameter	27/64
Length of Flute	2-7/8
Overall Length	4-1/2
Point Angle	118°
Point	Four Facet
Flutes	2
Flute Style	RH Spiral RH Cut
Helix	25°
Coating	AT - AITiN
System of Measurement	Inch
Tolerance	
Diameter	+ .0000 / - .0003
Point Angle	±1°

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=17319](https://www.ultra-tool.com/index.php?route=product/product&product_id=17319)