

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 38217TA****\$40.50****382S 1/4 Ø 1-1/2 x 6" x 1/4 2 Flute****Square End Single End Carbide End****Mill TiAlN**

| Tool                  |                   |
|-----------------------|-------------------|
| Series                | 382S              |
| Diameter              | 1/4               |
| Length of Cut         | 1-1/2             |
| Overall Length        | 6"                |
| Shank                 | 1/4               |
| Flutes                | 2                 |
| End Type / Radius     | Square Single End |
| Flute Style           | RH Spiral RH Cut  |
| Helix                 | 30°               |
| Coating               | TA - TiAlN        |
| System of Measurement | Inch              |
| Tolerance             |                   |
| Diameter              | + .000 / - .002   |
| Shank                 | + .0000 / - .0003 |

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=15292](https://www.ultra-tool.com/index.php?route=product/product&product_id=15292)