

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 32459D1****\$43.20****320MERSN .031" Diam., .155" LOC,****.310 LBS, 3" OAL, 1/8" Shank 4****Flute Single End Square End Micro****Extended Reach Carbide End Mill****PVD Diamond**

| <b>Tool</b>           |   |
|-----------------------|---|
| Series                | 320MERSN  |
| Diameter              | .031  |
| Length of Cut         | .155  |
| Length Below Shank    | .310  |
| Overall Length        | 3"  |
| Shank                 | 1/8   |
| Flutes                | 4   |
| End Type / Radius     | Square Single End                                       |
| Flute Style           | RH Spiral RH Cut  |
| Helix                 | 33°   |
| Coating               | D1 - PVD Diamond  |
| System of Measurement | Inch  |
| <b>Tolerance</b>      |   |
| Diameter              | + .0003 / - .0003 Exception D2 Coating + .0005 / - .001 |
| Shank                 | + .0000 / - .0002                                       |

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=13298](https://www.ultra-tool.com/index.php?route=product/product&product_id=13298)