

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 53616TC****\$23.00****536 1/4 Ø 90° 4 Flute Carbide Drill****Mill TiCN**

<b>Tool</b>	
Series	536
Diameter	1/4
Length of Flute	3/4
Overall Length	2-1/2
Shank	1/4
Point	Four Facet
Flutes	4
Included Angle	90°
Flute Style	RH Spiral RH Cut
Helix	30°
Coating	TC - TiCN
System of Measurement	Inch
<b>Tolerance</b>	
Diameter	+ .000 / - .002
Point Angle	±1°

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=11717](https://www.ultra-tool.com/index.php?route=product/product&product_id=11717)