

**Ultra-Tool International**

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<https://www.ultra-tool.com/>**ULTRATOOL®****Edp # 53109TA****\$23.00****536 1/4 Ø 60° 4 Flute Carbide Drill****Mill TiAlN**

| <b>Tool</b>           |                  |
|-----------------------|------------------|
| Series                | 536              |
| Diameter              | 1/4              |
| Length of Flute       | 3/4              |
| Overall Length        | 2-1/2            |
| Shank                 | 1/4              |
| Point                 | Four Facet       |
| Flutes                | 4                |
| Included Angle        | 60°              |
| Flute Style           | RH Spiral RH Cut |
| Helix                 | 30°              |
| Coating               | TA - TiAlN       |
| System of Measurement | Inch             |
| <b>Tolerance</b>      |                  |
| Diameter              | + .000 / - .002  |
| Point Angle           | ±1°              |

[https://www.ultra-tool.com/index.php?route=product/product&product\\_id=11654](https://www.ultra-tool.com/index.php?route=product/product&product_id=11654)