

ULTRATOOL®

PERFORMANCE

S — E — R — I — E — S



Series 377
Ultra-Grain® Carbide End Mill
 • Seven Flute • 40 Degree RH Spiral
 • SmoothEdge Honed • Coated

- Steel <56HRC
- Stainless Steel
- Titanium
- Nickel Alloys



100%
American Designed
American Made
American Owned



Premium Series EM Specs:
 Cutting Diam +.000/-.002
 Shank Diam -.0000/-.00025
 Radius ±.0005



∅					Square	.015R	.030R	.060R	.090R	.125R	.190R	.250R	Ball	AT
Diam	LOC	OAL	Shank		EDP#	EDP#	EDP#	EDP#	EDP#	EDP#	EDP#	EDP#	EDP#	Coated
1/4	3/4	2-1/2	1/4		27400AT	27414AT	27416AT							\$30.10
1/4	1"	4"	1/4		27401AT	27415AT	27417AT							\$39.30
3/8	1"	2-1/2	3/8		27402AT	27490AT	27418AT	27430AT	27442AT	27454AT			27478AT	\$42.70
3/8	2"	4"	3/8		27403AT	27491AT	27419AT	27431AT	27443AT	27455AT			27479AT	\$69.20
1/2	1-1/4	3"	1/2		27404AT	27492AT	27420AT	27432AT	27444AT	27456AT			27480AT	\$73.40
1/2	2"	4"	1/2		27405AT	27493AT	27421AT	27433AT	27445AT	27457AT			27481AT	\$101.10
5/8	1-1/2	3-1/2	5/8		27406AT	27494AT	27422AT	27434AT	27446AT	27458AT			27482AT	\$129.00
5/8	2-5/8	5"	5/8		27407AT	27495AT	27423AT	27435AT	27447AT	27459AT			27483AT	\$177.20
3/4	1-5/8	4"	3/4		27408AT	27496AT	27424AT	27436AT	27448AT	27460AT	27466AT	27472AT	27484AT	\$177.80
3/4	2-5/8	5"	3/4		27409AT	27497AT	27425AT	27437AT	27449AT	27461AT	27467AT	27473AT	27485AT	\$262.40
3/4	4"	7"	3/4		27410AT	27498AT	27426AT	27438AT	27450AT	27462AT	27468AT	27474AT	27486AT	\$316.40
1"	1-1/2	4"	1"		27411AT	27499AT	27427AT	27439AT	27451AT	27463AT	27469AT	27475AT	27487AT	\$262.70
1"	2-5/8	5"	1"		27412AT	27500AT	27428AT	27440AT	27452AT	27464AT	27470AT	27476AT	27488AT	\$390.70
1"	4"	7"	1"		27413AT	27501AT	27429AT	27441AT	27453AT	27465AT	27471AT	27477AT	27489AT	\$481.90



Click on an EDP# or go to www.speedsandfeeds.com, enter the EDP# of the 377 that fits your needs and get the cutting parameters for your application