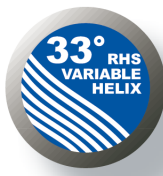


ULTRATOOL®

PERFORMANCE

S — E — R — I — E — S



Series 365 Patented SmoothFlute™

Six Flute Variable Helix End Mill

Square, Corner Radius & Ball Stub, Standard or Long Length

- Steel <56HRC
- Stainless Steel
- Titanium
- Nickel Alloys



100%
American Designed
American Made
American Owned



Premium Series EM Specs:
Cutting Diam +.000/-.002
Shank Diam -.0000/-.00025
Radius ±.0005



∅	LOC	OAL	Shank	Square EDP#	.015R EDP#	.030R EDP#	.060R EDP#	.090R EDP#	.125R EDP#	.190R EDP#	.250R EDP#	Ball EDP#	AT Coated
1/4	3/8	2"	1/4	31680AT	31681AT	31682AT	31683AT					31685AT	\$25.80
1/4	3/4	2-1/2	1/4	31690AT	31691AT	31692AT	31693AT					31695AT	\$30.10
1/4	1"	4"	1/4	31700AT	31701AT	31702AT	31703AT					31705AT	\$39.30
5/16	13/16	2-1/2	5/16	31710AT	31711AT	31712AT	31713AT					31715AT	\$35.60
3/8	1/2	2-1/2	3/8	31720AT	31721AT	31722AT	31723AT	27187AT	31724AT			31725AT	\$37.40
3/8	1"	2-1/2	3/8	31730AT	31731AT	31732AT	31733AT	27188AT	31734AT			31735AT	\$42.70
3/8	1-1/2	4"	3/8	31740AT	31741AT	31742AT	31743AT	27189AT	31744AT			31745AT	\$63.90
1/2	5/8	2-1/2	1/2	31750AT	31751AT	31752AT	31753AT	27190AT	31754AT			31755AT	\$60.60
1/2	1"	3"	1/2	31760AT	31761AT	31762AT	31763AT	27191AT	31764AT			31765AT	\$67.60
1/2	1-1/4	3"	1/2	31920AT	31921AT	31922AT	31923AT	27192AT	31924AT			31925AT	\$73.40
1/2	1-3/4	4"	1/2	31770AT	31771AT	31772AT	31773AT	27193AT	31774AT			31775AT	\$96.30
5/8	3/4	3-1/2	5/8	31780AT	31781AT	31782AT	31783AT	27194AT	31784AT			31785AT	\$112.07
5/8	1-1/4	3-1/2	5/8	31790AT	31791AT	31792AT	31793AT	27195AT	31794AT			31795AT	\$126.60
5/8	1-5/8	3-1/2	5/8	31650AT	31651AT	31652AT	31653AT	27196AT	31654AT			31655AT	\$132.00
5/8	2-1/4	5"	5/8	31800AT	31801AT	31802AT	31803AT	27197AT	31804AT			31805AT	\$174.20
3/4	7/8	4"	3/4	31810AT	31811AT	31812AT	31813AT	27198AT	31814AT	27205AT	27212AT	31815AT	\$162.40
3/4	1-1/2	4"	3/4	31820AT	31821AT	31822AT	31823AT	27199AT	31824AT	27206AT	27213AT	31825AT	\$175.30
3/4	2-1/2	6"	3/4	31830AT	31831AT	31832AT	31833AT	27200AT	31834AT	27207AT	27214AT	31835AT	\$262.70
3/4	3-1/4	6"	3/4	31660AT	31661AT	31662AT	31663AT	27201AT	31664AT	27208AT	27215AT	31665AT	\$282.00
1"	1-1/2	4"	1"	31840AT	31841AT	31842AT	31843AT	27202AT	31844AT	27209AT	27216AT	31845AT	\$262.40
1"	2-1/2	6"	1"	31850AT	31851AT	31852AT	31853AT	27203AT	31854AT	27210AT	27217AT	31855AT	\$390.70
1"							31673AT	27204AT	31674AT	27211AT	27218AT	31675AT	\$427.00



Click on an EDP# or go to www.speedsandfeeds.com, enter the EDP# of the 365 that fits your needs and get the cutting parameters for your application