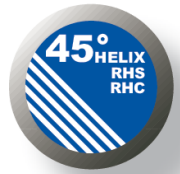


Series 355

Ultra-Grain® Carbide End Mill

- Five Flute • 45 Degree RH Spiral
- SmoothEdge Honed • Coated



Steel
<56HRC

Stainless
Steel

Titanium

Nickel
Alloys



100%
American Designed
American Made
American Owned



Premium Series EM Specs:
Cutting Diam +.000/-0.002
Shank Diam -.0000/-0.0025
Radius ±0.005



∅ Diam	LOC	OAL	Shank	Square EDP#	.015R EDP#	.030R EDP#	.060R EDP#	.090R EDP#	.125R EDP#	.190R EDP#	.250R EDP#	Ball EDP#	AT Coated
1/8	1/2	1-1/2	1/8	31550AT	27108AT	27114AT						27169AT	\$17.80
1/8	1"	3"	1/8	27100AT	27109AT	27115AT						27170AT	\$30.70
3/16	5/8	2"	3/16	31551AT	27110AT	27116AT						27171AT	\$22.40
3/16	1-1/4	3"	3/16	27101AT	27111AT	27117AT						27172AT	\$35.70
1/4	3/4	2-1/2	1/4	31552AT	31562AT	27118AT						27173AT	\$30.10
1/4	1"	4"	1/4	27102AT	27112AT	27119AT						27174AT	\$39.30
5/16	13/16	2-1/2	5/16	31553AT	27113AT	27120AT						27175AT	\$35.60
3/8	1"	2-1/2	3/8	31554AT	27502AT	27121AT	27128AT	27139AT	27150AT			27176AT	\$42.70
3/8	2"	4"	3/8	27103AT	27503AT	27122AT	27129AT	27140AT	27151AT			27177AT	\$69.20
7/16	1"	2-3/4	7/16	31555AT	27504AT	27123AT	27130AT	27141AT	27152AT			27178AT	\$55.10
1/2	1-1/4	3"	1/2	27244AT	27505AT	27245AT	27131AT	27142AT	27153AT			27179AT	\$73.40
1/2	2"	4"	1/2	27104AT	27506AT	27124AT	27132AT	27143AT	27154AT			27180AT	\$101.10
5/8	1-1/2	3-1/2	5/8	31557AT	27507AT	31567AT	27133AT	27144AT	27155AT			27181AT	\$129.00
5/8	2-5/8	5"	5/8	27105AT	27508AT	27125AT	27134AT	27145AT	27156AT			27182AT	\$177.20
3/4	1-5/8	4"	3/4	27246AT	27509AT	27247AT	27248AT	27249AT	27250AT	27251AT	27252AT	27253AT	\$177.80
3/4	2-5/8	5"	3/4	27254AT	27510AT	27256AT	27258AT	27260AT	27262AT	27264AT	27266AT	27268AT	\$262.70
3/4	4"	7"	3/4	27106AT	27511AT	27126AT	27136AT	27147AT	27158AT	27162AT	27166AT	27184AT	\$316.40
1"	1-1/2	4"	1"	31559AT	27512AT	31569AT	27137AT	27148AT	27159AT	27163AT	27167AT	27185AT	\$262.40
1"	2-5/8	5"	1"	27255AT	27513AT	27257AT	27259AT	27261AT	27263AT	27265AT	27267AT	27269AT	\$390.70
1"	4"	7"	1"	27107AT	27514AT	27127AT	27138AT	27149AT	27160AT	27164AT	27168AT	27186AT	\$481.90



Click on an EDP# or go to www.speedsandfeeds.com, enter the EDP# of the 355 that fits your needs and get the cutting parameters for your application