



## Series 323 Patented SmoothFlute®

### Four Flute Variable Helix End Mill

#### Square, Corner Radius & Ball

- Steel <56HRC
- Stainless Steel
- Titanium
- Nickel Alloys



100%  
American Designed  
American Made  
American Owned



Premium Series EM Specs:  
Cutting Diam +.000/- .002  
Shank Diam -.0000/- .00025  
Radius ±.0005



∅ Diam	LOC	OAL	Shank	Square EDP#	.015R EDP#	.030R EDP#	.060R EDP#	.090R EDP#	.125R EDP#	.190R EDP#	.250R EDP#	Ball EDP#	AT Coated
1/8	3/8	1-1/2	1/8	23100AT	23101AT	23102AT						23105AT	\$15.10
3/16	7/16	2"	3/16	23110AT	23111AT	23112AT						23115AT	\$20.10
1/4	3/8	2"	1/4	23120AT	23015AT	23122AT	23123AT					23125AT	\$23.70
1/4	3/4	2-1/2	1/4	23130AT	23016AT	23132AT	23133AT					23135AT	\$26.60
5/16	13/16	2-1/2	5/16	23140AT	23141AT	23142AT	23143AT					23145AT	\$32.70
3/8	1/2	2-1/2	3/8	23150AT	23151AT	23152AT	23153AT	23246AT	23154AT			23155AT	\$34.40
3/8	1"	2-1/2	3/8	23160AT	23161AT	23162AT	23163AT	23247AT	23164AT			23165AT	\$39.90
7/16	1"	2-3/4	7/16	23170AT	23171AT	23172AT	23173AT	23248AT	23174AT			23175AT	\$52.70
1/2	5/8	2-1/2	1/2	23180AT	23181AT	23031AT	23183AT	23249AT	23184AT			23185AT	\$56.80
1/2	1"	3"	1/2	23190AT	23191AT	23192AT	23193AT	23250AT	23194AT			23195AT	\$63.20
1/2	1-1/4	3"	1/2	23200AT	23201AT	23032AT	23203AT	23251AT	23204AT			23205AT	\$67.40
5/8	1-1/4	3-1/2	5/8	23210AT	23211AT	23040AT	23213AT	23252AT	23214AT			23215AT	\$119.10
5/8	2-5/8	5"	5/8	27655AT	27658AT	27661AT	27664AT	27667AT	27670AT			27677AT	\$168.80
3/4	7/8	4"	3/4	23220AT	23221AT	23047AT	23223AT	23253AT	23224AT	23256AT	23259AT	23225AT	\$151.60
3/4	1-1/2	4"	3/4	23230AT	23231AT	23048AT	23233AT	23254AT	23234AT	23257AT	23260AT	23235AT	\$163.50
3/4	2-5/8	5"	3/4	27656AT	27659AT	27662AT	27665AT	27668AT	27671AT	27673AT	27675AT	27678AT	\$252.80
3/4	4"	7"	3/4	27657AT	27660AT	27663AT	27666AT	27669AT	27672AT	27674AT	27676AT	27679AT	\$314.20
1"	1-1/2	4"	1"	23240AT	23241AT	23064AT	23243AT	23255AT	23244AT	23258AT	23261AT	23245AT	\$257.10



Click on an EDP# or go to [www.speedsandfeeds.com](http://www.speedsandfeeds.com), enter the EDP# of the 323 that fits your needs and get the cutting parameters for your application